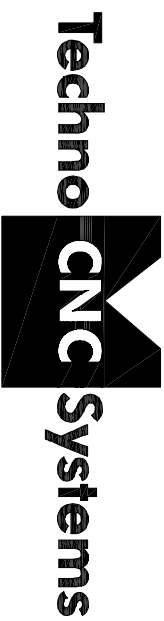
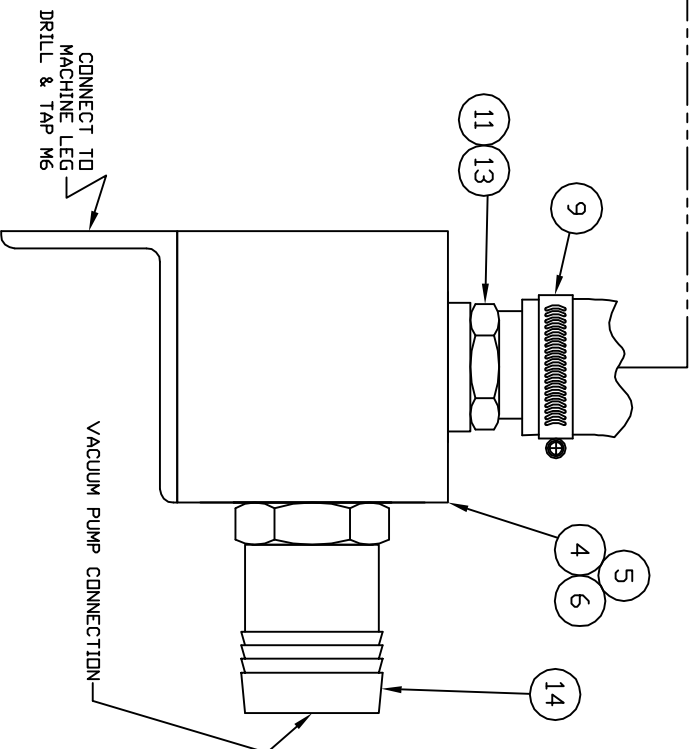
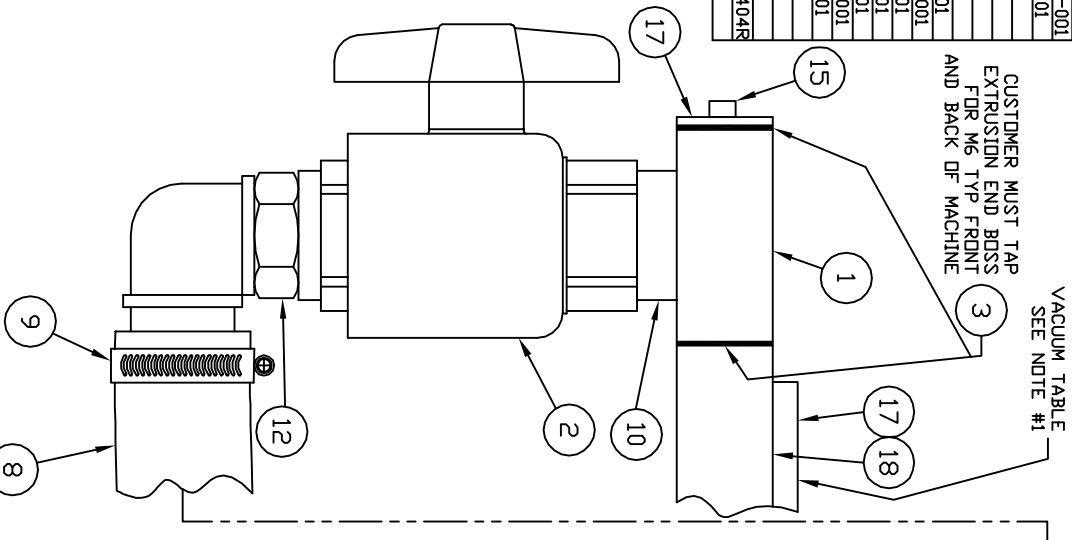


ITEM	DESCRIPTION	TECHND P/N
1	EXTRUDED VALVE BLOCK	HT3510-V4896-001
2	1-1/2" BALL VALVE	H91X30-V150-001
3	CLEAR SILICONE	-
4	MANIFOLD	HT3510-MF005
5	M6 X 16 SHC SCREW	HX6100M06016
6	M6 1/2" NUT	HL6100M0209119
7	M6 1/2" FLEX TUBING	H91X30-H150-001
8	1-1/2" HOSE CLAMP	H91X30-HC150-001
9	1-1/2" STRAIGHT BARB FITTING	H91X30-N150-001
10	1-1/2" STRAIGHT BARB FITTING	H91X30-C150-001
11	1-1/2" 90° ELBOW BARB FITTING	H91X30-E150-001
12	1-1/2" STRAIGHT BARB FITTING	H91X30-PL150-001
13	20° STRAIGHT BARB FITTING	H91X30-C200-001
14	M6 X 100 SHC SCREW, WASHERS	HX6100M060100
15	M6 X 12 SHC SCREW	HX6100M06012
16	VACUUM END CAP	HX3510-G001A
17	DOUBLE SIDED TAPE	H99203-DST06404R
18	M5 FLAT HEAD SCREW	



29 TRADE ZONE DR. RONKONKOMA NY 11779

PH 631-648-7481

VACUUM TABLE VALVE ASSEMBLY

MATERIAL		QTY REQ'D		DRG DATE		DRAWN BY:	
BREAK CORNERS & EDGES .015		5/5/00		R.V.			
UNSPECIFIED TOLERANCES		UNITS:		SCALE:		CHECKED BY:	
FRAC. +/- 1/32, XX +/- .010		INCHES		1/2			
ANGLE +/- 1/24, XXX +/- .005		DWG NO.		TB156-B			

NOTES:
 1-VACUUM TABLE SURFACE MUST BE CLEAN OF DUST AND GREASE. IT IS RECOMMENDED TO FULLY SAND TABLE SURFACE AND CLEAN WITH RUBBING ALCOHOL.
 2-CONNECT BLUE 1-1/2 HOSE FROM EACH BALL VALVE TO MANIFOLD.

NO.	DATE	DESCRIPTION