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| **Spindle Inverter Parameters** |
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| --- | --- |
| HD | Inverter Speed Parameters |
| 05-00 |  50 |
| 05-01 |  100 |
| 05-02 |  150 |
| 05-03 |  200 |
| 05-04 |  250 |
| 05-05 |  300 |

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|  |  |
| --- | --- |
| HD Mini | Inverter Speed Parameters |
| Parameters |  Settings |
| p01 | 02 |
| p03 | 300 |
| p04 | 300 |
| p05 | 220 |
| p10 | 15 |
| p11 | 15 |
| p17 | 300 |
| p18 | 250 |
| p19 | 200 |
| p20 | 200 |
| p21 | 200 |
| p22 | 200 |
| p23 | 200 |
| p24 | 01 |
| p36 | 300 |
| p37 | 50 |
| p52 | 6.9 |
| p64 | 00 |
| p65 | 60 |
| p76 | 00 |
| p148 | 02 |

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