ALARM 088 spindle stopped fault

A few possible reasons:

1. Spindle ON/OFF Relay is not working correctly
   1. Find Spindle Relay (will have FWD and DCM wires attached) (Usually 4th/5th from left)
      1. Replace relay (can swap with unused vacuum pump (last relay))
2. VFD has fault
   1. Restart machine to clear VFD fault
   2. IF fault does not clear, need to look up fault
3. Input of “no fault” from VFD not being received by controller
   1. Check input I/06 wire
      1. Controller end
      2. Terminal bridge end
      3. Inside VFD (picture below) (+24V and I/06 on first relay [yellow])

